

# **ECO DRI**

**Cycling Refrigerated Air Dryers | 15-2100 CFM** 



# Why Dry Compressed Air?

Compressed air has been considered the fourth utility and is used in almost all industrial applications. In order for compressed air to be an effective utility, it must be free of contaminants. Contaminants include solids, liquids, and gases. Untreated compressed air presents the risk of either damaging the air system or the end use product. The most basic and potentially most harmful of these is moisture. The relative humidity (RH%) affects the moisture content contained in your compressed air. The most effective method of moisture control is by maintaining a constant RH%. The new Quincy ECO DRI cycling refrigerated air dryer maintains a 30% RH in all site conditions, to ensure dry compressed air is achieved.

#### Benefits of a Clean, Dry System

- Protects your equipment
- Leakage reduction
- Reduces equipment maintenance costs
- Prolongs your equipment life
- Improves quality of the final product
- Boosts your productivity (less downtime)





# A R<sub>H</sub>Evolution in Cycling Thermal Mass Technology

- Energy-efficient
- Simple operation
- Compact design
- Flow switch (250 CFM and up)
- Steady RH, for corrosion control
- No antiquated glycol bath to cool
- Less leak points than glycol systemNewest technology in decades
- Automatic adjustments based
- on conditionsZero-loss drains
- 2-year Full Coverage Warranty
- Industry best 10-year Heat Exchanger Warranty





# **ECO DRI Cycling Air Dryers**

### **ECO DRI- Specifications & Engineering Data: Cycling**

	CFM		Voltage/	Power	Max	Dimensions			Approx.	Connections
Model	at 100 PSIG	Refrigerant	Phase Hertz	Consumption kW	PSIG	Length (in)	Width (in)	Height (in)	Wt. lbs.	In/Out
QED-15	15	R134A	115/1/60	0.16	232	21	15	18	82	3/4" NPT
QED-20	20	R134A	115/1/60	0.16	232	21	15	18	82	3/4" NPT
QED-30	30	R134A	115/1/60	0.23	232	21	15	18	93	3/4" NPT
QED-40	40	R134A	115/1/60	0.32	232	21	15	18	97	3/4" NPT
QED-50	50	R134A	115/1/60	0.32	232	21	15	18	97	3/4" NPT
QED-65	65	R134A	230/1/60	0.32	232	21	15	18	97	3/4" NPT
QED-85	85	R134A	115/1/60	0.67	232	27	16	24	156	1" NPT
QED-100	100	R134A	115/1/60	0.79	232	27.1	15.0	23.7	127	1" NPT
QED-125 QED-125	125 125	R410A R410A	115/1/60 230/1/60	0.75 0.75	232 232	35.3 27.4	19.6 19.7	26.8 26.8	219 160	1" NPT 1" NPT
QED-150 QED-150	150 150	R410A R410A	115/1/60 230/1/60	0.76 0.76	232 232	35.3 27.4	19.6 19.7	26.8 26.8	219 160	1" NPT 1" NPT
QED-200 QED-200	200 200	R410A R410A	115/1/60 230/1/60	0.85 0.82	232 232	35.3 27.4	19.6 19.7	26.8 26.8	226 219	1" NPT 1" NPT
QED-250	250	R410A	230/1/60	1.5	232	32.9	26.6	38.6	375	1 ½" NPT
QED-300	300	R410A	230/1/60	1.5	232	32.9	26.6	38.6	375	1 ½" NPT
QED-350	350	R410A	230/1/60	2.3	232	36.1	32.1	38.6	408	2 ½" NPT
QED-450	450	R410A	460/3/60	2.5	232	36.1	32.1	38.6	434	2 1/2" NPT
QED-500	500	R410A	460/3/60	2.9	232	36.1	32.1	38.6	434	2 ½" NPT
QED-600	600	R410A	460/3/60	3.1	232	36.1	32.1	38.6	434	2 ½" NPT
QED-650	650	R410A	460/3/60	4.6	203	49.2	33.5	46.9	485	3" NPT
QED-650VSD	650	R410a	460/3/60	4.44	203	52	34	47	481	3" NPT
QED-850	850	R410A	460/3/60	6.1	203	49.2	33.5	54.1	540	3" NPT
QED-850VSD	850	R410a	460/3/60	5.74	203	52	34	54	529	3" NPT
QED-1050	1050	R410A	460/3/60	9.1	203	60.0	33.5	54.1	695	3" Flange
QED-1050VSD	1050	R410a	460/3/60	6.11	203	52	34	54	584	3" NPT
QED-1250	1250	R410A	460/3/60	7.6	203	4101	41.7	62.2	715	4" Flange
QED-1600	1600	R410A	460/3/60	8.1	203	49.0	41.7	63.2	860	4" Flange
QED-1600VSD	1600	R410A	460/3/60	10.1	203	49.0	41.7	56.3	838	4" Flange
QED-1800	1800	R410A	460/3/60	10.2	203	49.0	41.7	56.3	905	6" Flange
QED-1800VSD	1800	R410A	460/3/60	12.5	203	62.2	41.7	56.3	992	6" Flange
QED-2100	2100	R410A	460/3/60	11.9	203	49.0	41.7	56.3	1015	6" Flange
QED-2100VSD	2100	R410A	460/3/60	12	203	62.2	41.7	56.3	1014	6" Flange

#### **Correction Factors**

Inlet Air Pressure Correction									
^	PSI	60	80	100	120	140	150	180	200
А	Factor	0.83	0.94	1.00	1.03	1.05	1.08	1.09	1.11

Inlet Air Temperature Correction							
В	Temperature °F	100	110	120			
	Factor	1.00	0.84	0.69			

Example One: Conditions Requirement					
Capacity	465 CFM				
Inlet Pressure	120 PSIG				
Inlet Air Temperature	110 °F				
Ambient Temperature	100 °F				

Example Two: Conditions QED 500 Corrected Flow for:					
Inlet Pressure	120 PSIG				
Inlet Air Temperature	110 °F				
Ambient Temperature	100 °F				

Notes: Capacity in accordance with recommended NFPA standards and CAGI standard ADF 100. Ratings based on 100°F inlet temperature, 100 PSIG inlet pressure and 100°F max ambient.

Ambient Air Temperature Correction						
<u></u>	Temperature °F	100	110			
C	Factor	1.00	0.91			

#### **Example One: Calculations**

Dryer Required = CFM required / (A) x (B) x (C)

 $= 465 / (1.03) \times (.84) \times (1)$ 

= 557 CFM dryer required

Select QED 600 for this application

#### **Example Two: Calculations**

Corrected Capacity = Dryer Capacity x (A) x (B) x (C)

 $= 500 \times (1.03) \times (.84) \times (1)$ 

= 433 CFM

### **Dedicated Infologic**

Quincy's sophisticated Airlogic2 controller responds to real-time data acquired by the sensors, and adjusts the thermal core temperature necessary to keep compressed air relative humidity at 30%, well below the corrosion point.

#### **Additional Control Panel Features**

- · Remote monitoring
- CAN communication protocol
- Voltage-free contacts for remote alarm
- Auto restart
- LAT lowest air temp
- Ambient temperature
- Relative humidity (Rh)
- Freezing alarm



QED 300 through 2100 are filled with R410A refrigerant, along with our exclusive 21st century rolling piston compressor. Quincy's rolling-piston high-efficiency compressor delivers efficient performance while protecting the environment.

- R410A refrigerants ensure the lowest environmental impact
- Phase monitor ensures proper rotation
- Rotary technology
- Few moving parts
- Long lifetime
- Low noise level
- Less vibrations
- QED 15-250 use R134A refrigerant



QED 250-2100 controller shown



# **True VSD Technology**

True VSD QED models come in 650, 850, 1050, 1600, 1800, and 2100 cfm variants. These dryers come with an all new VFD drive that will save power and money at partial load conditions. Energy savings compared to other energy saving dryers can reach 30-35%. At partial load, the dryers variable speed drive can adjust the speed of the refrigerant compressor to match demand being placed on the dryer. In addition to energy savings, the outlet PDP can remain perfectly stable since the dryer is not cycling on and off.







Manufactured in Bay Minette, Alabama Performance You Demand. Reliability You Trust.

#### **Superior Efficiency and Protection**

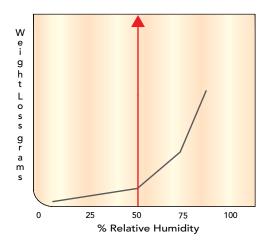
The Quincy ECO DRI uses the latest in cycling refrigerated technology, providing the best energy savings in its class. The Smart RH Technology not only ensures the air is dried to a non-corrosive RH level, but it also automatically protects against freezing conditions.

The cycling sensors automatically revert the mode of operation to non-cycling, when freezing conditions are present. On models above 250 CFM, the integrated flow switch turns off the dryer when no flow is detected. No other dryer offers this feature.



#### Smart R., THermal Mass

Conventional cycling dryers must cool a large glycol bath down to a fixed +39°F temperature. At normal conditions, this would yield a 12% RH when all that is required to protect the system from corrosion is 50% RH. The chart below shows that from 50% RH down to 12% RH is a relatively flat curve, with no additional benefit.



Source data: Vernon W.H.J Second experimental report to the Atmospheric Research committee, British Non-ferrous metals Research Association

Quincy's ECO DRI cycling dryers maintain a target 30% RH, automatically adjusting based on the temperature conditions. This technology allows for maximum energy savings by operating only as much as needed.

#### **Thermal Core 10-Year Warranty**

Quincy's three-stage thermal core heat exchanger design, materials, and construction ensure maximum reliability and efficiency. The thermal core heat exchanger combines the 1st stage air to air, the 2nd stage refrigerant to air evaporator, and the 3rd stage integral moisture separator with zero-loss drain. Quincy's heat exchangers are engineered with quality and reliability in mind. Because of this, Quincy confidently offers an industry best 10-year heat exchanger warranty, bringing you the quality you demand and the reliability you trust from Quincy Compressor.



# **Drain Systems**

All Quincy ECO DRI systems are equipped with high-efficiency, environmentally-friendly zero-loss electronic drains. Energy efficient drains for energy efficient dryers.

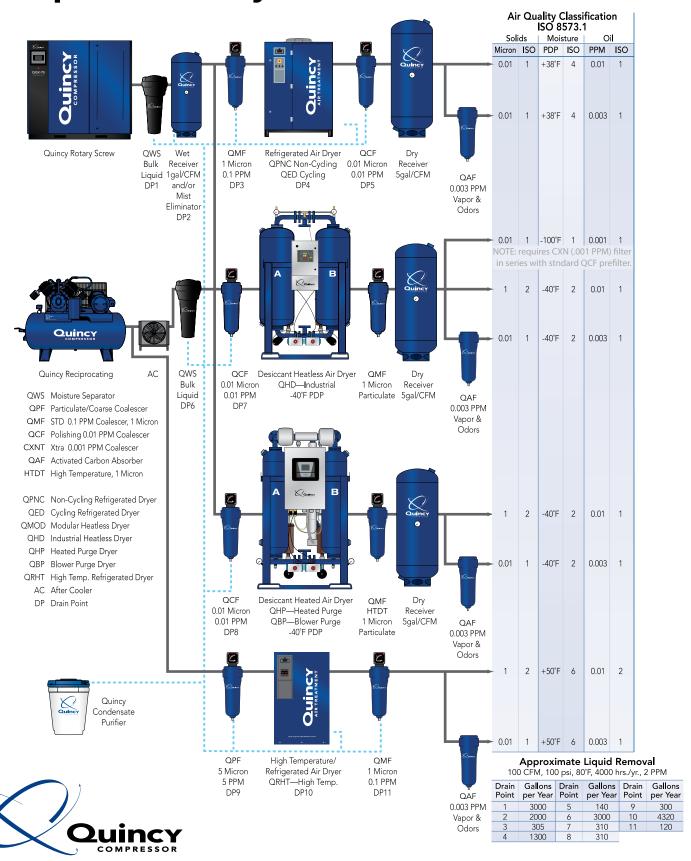


#### **How Much Is Your Drain Costing You?**

Drain	Pressure	CF/yr	Cost/yr
Timer Drain	100 PSIG	3,171,120	\$531.00
Zero Loss Drain	100 PSIG	0	\$0.00

<sup>\*</sup> Based on 100 PSIG operating at 8,760 hrs/yr @ \$.10 kWh

# **Compressed Air Systems Best Practice**



Performance You Demand. Reliability You Trust.  $^{\!\scriptscriptstyle \mathsf{TM}}$ 

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